

# Cylinder with length measuring sensor

## SSD-LN Series

● Bore size:  $\varnothing 12/\varnothing 16/\varnothing 20/\varnothing 32/\varnothing 50$



\* Excluding display



SSD-LN

### Cylinder section specifications

#### ● SSD-LN Series

Model No. (*1)		SSD-LN	SSD-O-LN
Item			
Actuation		Double acting/single rod	Double acting/single rod/low speed
Working fluid		Compressed air	
Max. working pressure MPa		1.0 ( $\approx 150$ psi, 10 bar)	
Min. working pressure MPa		0.1 ( $\approx 15$ psi, 1 bar)	0.05 ( $\approx 7.3$ psi, 0.5 bar)
Proof pressure MPa		1.6 ( $\approx 230$ psi, 16 bar)	
Ambient temperature $^{\circ}\text{C}$		$-10$ ( $14^{\circ}\text{F}$ ) to $60$ ( $140^{\circ}\text{F}$ ) (no freezing)	
Bore size	mm	$\varnothing 12/\varnothing 16/\varnothing 20/\varnothing 32/\varnothing 50$	
Stroke length	mm	20/30( $\varnothing 12/\varnothing 16$ ), 20/50 ( $\varnothing 20/\varnothing 32/\varnothing 50$ )	
Stroke tolerance	mm	0 to +1	
Port size		M5 ( $\varnothing 12/\varnothing 16/\varnothing 20$ ), Rc1/8 ( $\varnothing 32$ ), Rc1/4 ( $\varnothing 50$ )	
Piston speed	mm/s	50 to 500	10 to 200
Cushion		None	
Lubrication		Not required (if necessary: turbine oil class 1 ISO VG32)	Not available
Non-rotating accuracy $^{\circ}$		$\pm 2(\varnothing 12)$ , $\pm 1.5(\varnothing 16/\varnothing 20)$ , $\pm 1(\varnothing 32/\varnothing 50)$	

\*1 : Appearance and dimensions of cylinders are the same as the compact cylinder SSD-ML (double acting rotation-stop), but the internal structure differs. (This cylinder is for length measurement.)

### Sensor, amplifier (separated) specifications

Refer to page 1470.

### Display section specifications

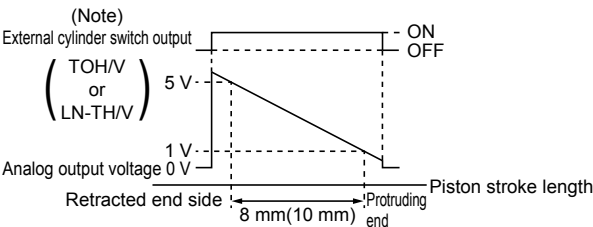
Refer to page 1471.

## Weight table

Unit (g)

Stroke length Bore size	20	30	50
$\varnothing 12$	111	122	
$\varnothing 16$	135	157	
$\varnothing 20$	189		263
$\varnothing 32$	346		476
$\varnothing 50$	661		914

## Length measuring sensor output characteristics



(Notes)

A separate analog output ON-OFF switchover switch for retrieving the analog output voltage is required at a random 8 mm (10 mm for display) interval of the full cylinder stroke. Combinations are shown below.

Analog output ON-OFF switch model No.	Output	Measured range length
TOH/V5	Analog output	8 mm
LN-TH/V	Display	10 mm

### How to order

**SSD - LN - 20 20 - 10 H C 1 2 5 LDS DN**

**A** Drive equipment specifications

**B** Cylinder bore size

**C** Cylinder stroke

**D** Sensor lead wire outlet direction

**E** Sensor mounting surface (\*1)

**F** Analog output ON-OFF change-over switch mounting surface (\*1) (\*2)

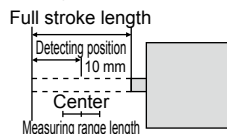
**G** Detecting position

**H** Amplifier unit output and shape

**I** Display (\*4)

### ⚠ Precautions for model selection

- \*1 : Sensor and analog output ON-OFF switch cannot be installed on the same surface. (ø12, ø16 only)
- \*2 : The lead wire outlet direction of analog output ON-OFF switch, the same one as the sensor, will be selected automatically. Lead wire length is 5 m specifications.
- \*3 : If detection position is at "10", the detection position center is located 10 mm in front of the cylinder full stroke projecting end, with measured range length  $\pm 4$  ( $\pm 5$ ) mm of this center point. The detecting position should be an integer.



- \*4 : Two channels can be used for display. Ch1 is allocated by this model display. When using another channel, the display must be ordered separately.

**A**-LN-**B**C-10**D**E**F****G**LDS

- \*5 : When ordering a single model for maintenance:

- Cylinder: **A**-LN-**B**C
- Sensor: LN-10**D**C
- Amplifier unit: LN-**H**
- Display: LN-DN

· Analog output ON-OFF switch

SW-TOH5 or TOV5: Select when the mounted actuator is ø20 and over in diameter with an analog output amplifier (LN-LS). LN-TH or TV: Select for display.

When placing a discrete order, refer to product specifications sheet or handling precautions attached with the unit for details on setting.

- Cylinder mounting bracket model No.

**LN - A - LB - 20**

Code	Description
<b>A Bore size</b>	
12	For ø12
16	For ø16
20	For ø20
32	For ø32
50	For ø50

Note: Two axial feet and eight hexagon socket head cap screws for installation are attached (4 pcs. for ø50).

Cylinder mounting bracket (axial foot) is available. Order separately when required.

Appearance and outline dimensions are the same as for the compact cylinder, but mounting bolt material differs. (Stainless steel bolt dedicated)

Cylinder switches may be mountable in a separate groove for piston protrusion and pull end confirmation. Order separately when required.

- Discrete cylinder switch model No.

**SW - T 0 H 3**

**A** Output

**B** Lead wire outlet direction

**C** Lead wire length

Code	Description
<b>A Drive equipment specifications</b>	
SSD	Super compact (double acting)
SSD-0	Super compact (double acting/low speed)
<b>B Cylinder bore size (mm)</b>	
12	ø12
16	ø16
20	ø20
32	ø32
50	ø50
<b>C Cylinder stroke (mm)</b>	
20	20
30	30 (compatible with ø12, ø16 only)
50	50 (applicable except for ø12, ø16)
<b>D Sensor lead wire outlet direction</b>	
H	Axial lead wire
V	Radial lead wire
<b>E Sensor mounting surface</b>	
1	Right
2	Bottom side
3	Left
<b>F Analog output ON-OFF switch mounting surface</b>	
1	Right
2	Bottom side
3	Left
<b>G Detecting position (mm)</b>	
Refer to the figure at left. (*3)	
<b>H Amplifier unit output and shape</b>	
LS	Amplifier separate/analog output
LDS	Amplifier separate/for display (LN-DN)
<b>I Display</b>	
DN	Switch output section NPN display

Code	Description
<b>A Output</b>	
0	Reed 2-wire
5	Reed 2-wire without indicator lamp
2	Proximity 2-wire
3	Proximity 3-wire
2Y	Proximity 2-wire 2-color display
3Y	Proximity 3-wire 2-color display
<b>B Lead wire outlet direction</b>	
H	Axial lead wire
V	Radial lead wire
<b>C Lead wire length</b>	
Blank	1 m (standard)
3	3 m (option)
5	5 m (option)

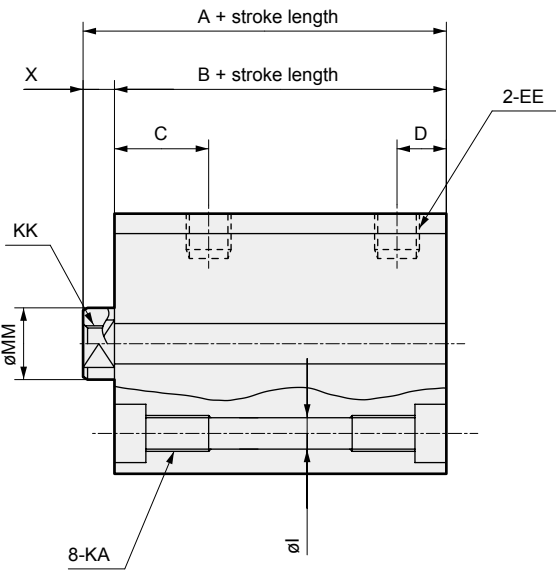
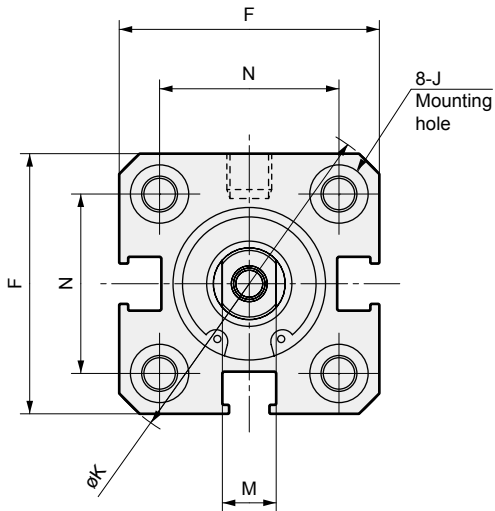
LCM  
LCR  
LCG  
LCW  
LCX  
STM  
STG  
STS/STL  
STR2  
UCA2  
ULK\*  
JSK/M2  
JSG  
JSC3/JSC4  
USSD  
UFCD  
USC  
UB  
JSB3  
LMB  
LML  
HCM  
HCA  
LBC  
CAC4  
UCAC2  
CAC-N  
UCAC-N  
RCS2  
RCC2  
PCC  
SHC  
MCP  
GLC  
MFC  
BBS  
RRC  
GRC  
RV3\*  
NHS  
HRL  
LN  
Hand  
Chuk  
MechHnd/Chuk  
ShkAbs  
FJ  
FK  
SpdContr  
Ending

# SSD-LN/SSD-O-LN Series

LCM
LCR
LCG
LCW
LCX
STM
STG
STS/STL
STR2
UCA2
ULK*
JSK/M2
JSG
JSC3/JSC4
USSD
UFCD
USC
UB
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCS2
RCC2
PCC
SHC
MCP
GLC
MFC
BBS
RRC
GRC
RV3*
NHS
HRL
LN
Hand
Chuk
MecHnd/Chuk
ShkAbs
FJ
FK
SpdContr
Ending

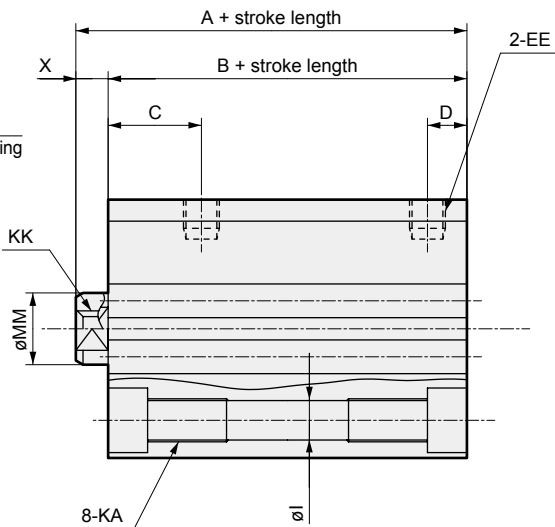
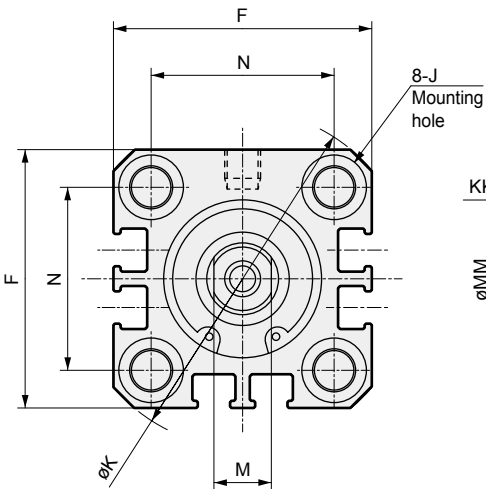
## Dimensions

- SSD-LN/SSD-O-LN
  - $\varnothing 12/\varnothing 16$



\*1 : Refer to pages 1472 and 1473 for outline dimensions of the sensor, amplifier (separated), and display.  
 \*2 : Refer to the next page for dimensions.

- SSD-LN/SSD-O-LN
  - $\varnothing 20$

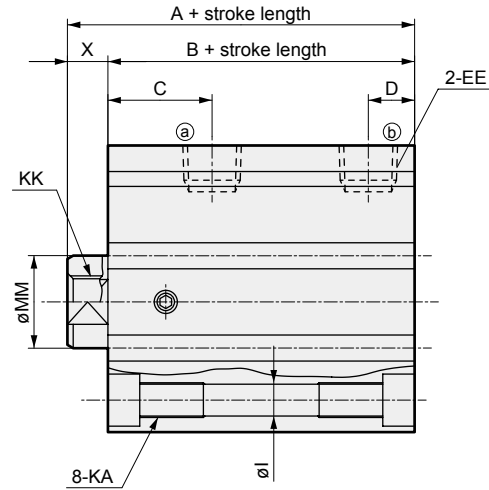
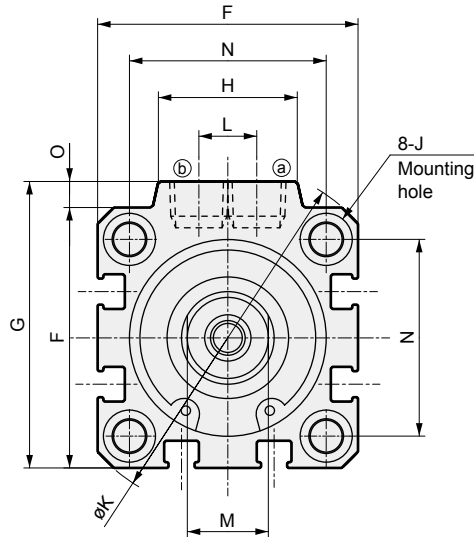


### Dimensions



- SSD-LN/SSD-O-LN  
ø32/ø50

Note: Refer to pages 1472 and 1473 for outline dimensions of the sensor, amplifier (separated), and display.



Code	A	B	C	D	EE	F	G	H	I	J	K	KA	KK	L
Bore size (mm)														
ø12	35.5	32	10.5	5.5	M5	25	-	-	3.5	6.5 spot face depth 3.5	32	M4 depth 7	M3 depth 6	-
ø16	35.5	32	10.5	5.5	M5	29	-	-	3.5	6.5 spot face depth 3.5	38	M4 depth 7	M4 depth 8	-
ø20	39	34.5	13	5.5	M5	36	-	-	5.5	9 spot face depth 5.5	47	M6 depth 11	M5 depth 7	-
ø32	50	43	18	8	RC1/8	45	49.5	24	5.5	9 spot face depth 5.5	60	M6 depth 11	M8 depth 13	10
ø50	53.5	45.5	15.5	10.5	RC1/4	64	71	33	6.9	11 spot face depth 6.5	86	M8 depth 13	M10 depth 15	15
Code	M	MM	N	O	X	Remarks								
Bore size (mm)														
ø12	5	6	15.5	-	3.5	Overall length is 5 mm longer than standard product (SSD-ML). Other dimensions are the same as standard products.								
ø16	6	8	20	-	3.5	Overall length is 5 mm longer than standard product (SSD-ML). Other dimensions are the same as standard products.								
ø20	8	10	25.5	-	4.5	Dimensions are the same as standard product (SSD-ML).								
ø32	14	16	34	4.5	7	Dimensions are the same as standard product (SSD-ML).								
ø50	18	20	50	7	8	Dimensions are the same as standard product (SSD-ML).								

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USSD
UFCD
USC
UB
JSB3
LMB
LML
HCM
HCA
LBC
CAC4
UCAC2
CAC-N
UCAC-N
RCS2
RCC2
PCC
SHC
MCP
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